

MM Splice Kit Components Used for Splicing All Rubber Seals

The products listed below along with their corresponding Safety Data Sheets (SDS) are contained in this document:

- LOCTITE[®] Adhesive
- LOCTITE[®] Primer

 706.824.7500 • http://mm.system MM Systems • 50 MM Way, Pendergrass, GA 30567



Revision Number: 002.1

Issue date: 08/25/2021

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:

Product type/use: Restriction of Use: Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

LOCTITE 401 SURF. INSENS.INSTANT AD. known as 401(TM) Prism® Surface Insensi Adhesive None identified

IDH number: Region:

Item number: 40161 United States **Contact information:** Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

135430

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW WARNING: BONDS SKIN IN SECONDS. COMBUSTIBLE LIQUID. CAUSES EYE IRRITATION. MAY CAUSE RESPIRATORY IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	4
EYE IRRITATION	2B
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)

Precautionary Statements

Prevention:	
	Keep aw ay fromheat, sparks, open flames, hot surfaces - no smoking. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a w ell-ventilated area. Wear protective gloves, eye protection, and face protection.
Response:	
	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unw ell. IF IN EYES: Rinse
	cautiously with waterfor several minutes. Remove contact lenses, if present and easy to do.
	Continue rinsing. If eye irritation persists: Get medical attention. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage:	C C
	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
Disposal:	
	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

IDH number: 135430

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CASNumber	Percentage*
Ethyl 2-cyanoacrylate	7085-85-0	90 - 100

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES				
Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.			
Skin contact:	Do not pull bonded skin apart. Soak in w armsoapy water. Gently peel apart using a blunt instrument. If skin is burned due to the rapid generation of heat by a large drop, seek medical attention. If lips are bonded, apply w arm water to the lips and encourage w etting and pressure from saliva in mouth. Peel or roll lips apart. Do not pull lips apart w ith direct opposing force.			
Eye contact:	Immediately flush with plenty of w ater for at least 15 minutes. Get medical attention. If eyelids are bonded closed, release eyelashes with warm water by covering with a w et pad. Do not force eye open. Cyanoacrylate will bond to eye protein and will cause a lachrymatory effect which will help to debond the adhesive. Keep eye covered until debonding is complete, usually within 1-3 days. Medical attention should be sought in case solid particles of polymerized cyanoacrylate trapped behind the eyelid caused abrasive damage.			
Ingestion:	Ensure breathing passages are not obstructed. The product will polymerize rapidly and bond to the mouth making it almost impossible to sw allow. Saliva will separate any solidified product in several hours. Prevent the patient from sw allowing any separated mass.			
Symptoms:	See Section 11.			
Notes to physician:	Surgery is not necessary to separate accidentally bonded tissues. Experience has show n that bonded tissues are best treated by passive, non-surgical first aid. If rapid curing has caused thermal bums they should be treated symptomatically after adhesive is removed.			
5. FIR	E FIGHTING MEASURES			
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.			
Special firefighting procedures:	Wear a self-contained breathing apparatus with a full face piece operated in pressure-demand or other positive pressure mode.			
Unusual fire or explosion hazards:	None			
Hazardous combustion products:	Trace amounts of toxic and/or irritating fumes may be released and the use of breathing apparatus is recommended.			

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, is olate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Ventilate area. Do not allow product to enter sew er or waterways.		
Clean-up methods:	Do not use cloths for mopping up. Flood with water to complete polymerization and scrape off the floor. Cured material can be disposed of as non-hazardous waste. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.		

7. HANDLING AND STORAGE

Handling:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Avoid contact with fabric or paper goods. Contact with these materials may cause rapid polymerization w hich can generate smoke and strong irritating vapors, and cause thermal burns.

Storage:

Not available.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Ethyl 2-cyanoacrylate	1 ppm STEL 0.2 ppm TWA (Respiratory sensitization) (Dermal sensitization)	None	None	None
Engineering controls:		sitive dow n-draft exhaus ain vapor concentratior		
Respiratory protection:	Use NIC limit(s).	OSH approved respirato	r if there is potential to e	exceed exposure
Eye/face protection:	Safety of be used	goggles or safety glasse d if the potential for splas	es with side shields. Full shing or spraying of proc	face protection should duct exists.
Skin protection:		ile gloves and aprons as ylon or cotton.	s necessary to prevent c	contact. Do not use
9. PHY	SICAL AND C	HEMICAL PRO	PERTIES	
Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/range: Specific gravity: Vapor density: Flash point: Flam mable/Explosive limits - low er: Flam mable/Explosive limits - upper Autoignition temperature: Flam mable/Explosive limits - upper Autoignition temperature: Flam mablility: Evaporation rate: Solubility in water: Solubility in water: Solubility in water: Partition coefficient (n-octanol/water VOC content: Viscosity: Viscosity:	Sharp Not ava Not ava < 700 m > 149 °C Not ava 1.1 Not ava 80 - 93 : Not ava Not ava Not ava Not ava Not ava Not ava Polymer Insolubi Soluble er): Not ava < 2 %; 4 100.0 -	ilable. bar (50 °C (122°F)) C (> 300.2 °F) ilable. °C (176°F - 199.4 °F) ilable. ilable. ilable. licable ilable. rises in presence of w ar e		timated)
De composition temperature:	Not ava			

10. STABILITY AND REACTIVITY

Stability:	Stable under recommended storage conditions.	
Hazardous reactions:	Rapid exothermic polymerization will occur in the presence of water, amines, alkalis and alcohols.	
Hazardous decomposition products:	None	
Incompatible materials:	Water, amines, alkalis and alcohols.	
Reactivity:	Not available.	
Conditions to avoid:	Spontaneous polymerization.	

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation. Exposure to vapors above the established exposure limit results in respiratory irritation, w hich may lead to difficulty in breathing and tightness in the chest.
Skin contact:	May cause skin irritation. Bonds skin in seconds. Cyanoacrylates have been reported to cause allergic reaction but due to rapid polymerization at the skin surface, an allergic response is rare. Cyanoacrylates generate heat on solidification. In rare circumstances a large drop will burn the skin. Cured adhesive does not present a health hazard even if bonded to the skin.
Eye contact: Ingestion:	Irritating to eyes. Causes excessive tearing. Eyelids may bond. Not expected to be harmful by ingestion. Rapidly polymerizes (solidifies) and bonds in mouth. It is almost impossible to sw allow.

Hazardous Component(s)	LD50s and LC50s		Immediate	and Delayed Health Effects
Ethyl 2-cyanoacrylate	None		Irritant, Allergen, Respiratory	
Hazardous Component(s)	NTP Carcinogen	n IARC Carcinogen		OSHA Carcinogen (Specifically Regulated)
Ethyl 2-cyanoacrylate	No	Ν	lo	No

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Follow all local, state, federal and provincial regulations for disposal.

Insensi

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. De	epartment of Transportati	on Ground (49 CFR)
	Propershipping name:	Combustible liquid, n.o.s. (Cyanoacrylate ester)
	Hazard class or division:	Combustible Liquid
	Identification number:	NA 1993
	Packing group:	II
	ational Air Transportation Proper shipping name:	(ICAO/IATA) A viation regulated liquid, n.o.s. (Cyanoacrylate ester)
	Hazard class or division:	9
	Identification number:	UN 3334
	Packing group:	
IDH number:	135430	Product name: LOCTITE 401 SURF. INSENS.INSTANT AD. know n as 401(TM) Prism® Surface

Exceptions:

Exceptions:

Primary packs containing less than 500ml are unregulated by this mode of transport and may be shipped unrestricted. Primary packs containing less than 500ml are unregulated by this mode of transport and may be shipped unrestricted.

Water Transportation (IMO/IMDG)

Proper shipping name: Hazard class or division: Identification number: Packing group: Not regulated None None None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.	
TSCA 12 (b) Export Notification:	None above reporting de minimis	
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis. Reactive, Fire, Immediate Health, Delayed Health None above reporting de minimis.	
California Proposition 65:	This product contains a chemical know n to the State of California to cause birth defects or other reproductive harm.	
Canada Regulatory Information		
CEPA DSL/NDSL Status:	Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.	

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 9

Prepared by: Product Safety and Regulatory Affairs

Issue date: 08/25/2021

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Revision Number: 001.2

PRODUCT AND COMPANY IDENTIFICATION

Product name:

Product type/use:

Restriction of Use:

Company address:

Henkel Corporation

Rocky Hill, Connecticut 06067

One Henkel Way

LOCTITE SF 770 Primer (Upgrade) known as LOCTITE® 770™ Primer Prism® P Primer, containing solvents None identified

1.

IDH number:

2759219

Item number:2759219Region:United StatesContact information:Telephone: +1 (860) 571-5100MEDICAL EMERGENCY Phone: Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone: CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

	EMERGENCY OVERVIEW	
DANGER:	HIGHLY FLAMMABLE LIQUID AND VAPOR.	
	CAUSES SKIN IRRITATION.	
	CAUSES SERIOUS EYE IRRITATION.	
	MAY CAUSE DROWSINESS OR DIZZINESS.	

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
SKIN IRRITATION	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3



Precautionary Statements

Prevention:	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection.
Response:	If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
isopropyl acetate	108-21-4	80 - 100

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4.	FIRST AID MEASURES	
Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.	
Skin contact:	Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention. Wash clothing before reuse.	
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention immediately if skin or eyes become bonded.	
Ingestion:	Do not induce vomiting. Get medical attention.	
Symptoms:	See Section 11.	
5. F	IRE FIGHTING MEASURES	
Extinguishing media:	Foam, dry chemical or carbon dioxide.	
Special firefighting procedures:	Water should be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat. Wear self-contained breathing apparatus and full protective clothing, such as turn- out gear.	
Unusual fire or explosion hazards:	Vapors may accumulate in low or confined areas, travel considerable distanc to source of ignition, and flash back.	
Hazardous combustion products:	Oxides of carbon.	
6. ACCII	DENTAL RELEASE MEASURES	
e personal protection recommended in Section protected personnel.	on 8, isolate the hazard area and deny entry to unnecessary and	
Environmental precautions:	Remove all sources of ignition. Do not allow product to enter sewer or waterways.	
Clean-up methods:	Ensure adequate ventilation. Store in a partly filled, closed container until disposal. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.	
7. +	IANDLING AND STORAGE	
Handling:	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.	

Storage:

Keep in a cool, well ventilated area. Keep container closed.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
isopropyl acetate	150 ppm STEL 100 ppm TWA	250 ppm (950 mg/m3) PEL	None	None

Engineering controls:

Respiratory protection:

Eye/face protection:

Skin protection:

Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.

Use NIOSH approved respirator if there is potential to exceed exposure limit(s). Observe OSHA regulations for respirator use (29 CFR 1910.134).

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Full face protection should be used if the potential for splashing or spraying of product exists.

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Flammability: Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water): VOC content: Viscosity: **Decomposition temperature:**

Liquid Transparent, Clear Aromatic Not available. Not available. < 700 mbar (50 °C (122°F)) 56 mbar (20 °C (68°F)) Not available. Not available. 0.87 Not available. 4 °C (39.2 °F) Tagliabue closed cup Not available. Not available. Not available. Not applicable Not available. Not miscible Not available. > 99 % Not available. Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon.
Incompatible materials:	Oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:

Not available.

Potential Health Effects/Symptoms

Inhalation:		
Skin contact:		

Eye contact:

Ingestion:

Central nervous system depression, including dizziness, drowsiness, fatigue, nausea, headache, unconsciousness. Causes skin irritation. Causes eye irritation. Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
isopropyl acetate	Oral LD50 (Rabbit) = 6.95 g/kg Oral LD50 (Rat) = 6.75 g/kg Oral LD50 (Rat) = 3.0 g/kg	Irritant, Central nervous system

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
			(Specifically Regulated)
isopropyl acetate	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR) Proper shipping name: Isopropyl acetate Hazard class or division: 3 Identification number: UN 1220 Packing group: II

International Air Transportation (ICAO/IATA)Proper shipping name:IsoHazard class or division:3Identification number:UNPacking group:IIWater Transportation (IMO/IMDG)

Proper shipping name:

Identification number:

Hazard class or division:

Isopropyl acetate 3 UN 1220 II

ISOPROPYL ACETATE 3 UN 1220

15. REGULATORY INFORMATION

United States Regulatory Information

Packing group:

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313: CERCLA Reportable quantity:	None above reporting de minimis. Immediate Health, Delayed Health, Fire None above reporting de minimis. isopropyl acetate (CAS# 108-21-4) 100 lbs. (45.4 kg)
California Proposition 65:	No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status:

All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 1,9,13

Prepared by: Product Safety and Regulatory Affairs

Issue date: 10/13/2020

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